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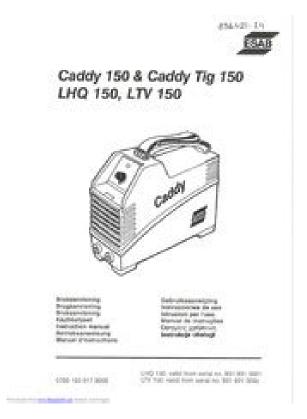
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These are described in the component descriptions on the following pages. Wire numbers and component names in the wiring diagram show to which module each component belongs. See page 29. 15ST2 Thermal switch, fitted on the heat sink. Dangerous voltage mains voltage. The mains voltage is filtered by the power supply board. Power board 15AP1 rectifies the mains voltage. Dangerous voltage mains voltage. Dangerous voltage mains voltage. The relay contacts, the gas valve 10YV1, the HF generator TR2 and the primary side of transformer TR1 are connected to 230 V mains voltage. Circuit diagram of the TIG functions of the CaddyTig and OrigoTig The processor on circuit board 20AP1 controls the HF generator and gas valve. Dangerous voltage mains voltage. Dangerous voltage mains voltage. Never make any measurements on this board when the machine is connected to the mains supply. The power module is a single forward converter, operating at a switching frequency of 65 kHz. Gate driver stages Transformer TR1 is a gate driver transformer for galvanic isolation of the drive circuits from controller board 20AP1. Fuses S10 and S20 protect the gate driver circuit if the IGBT transistors fail. Diode module 15D1 comprises two diodes, rectifier and freewheel diode. During the time interval between two voltage pulses from transformer 15TM1, the freewheel diode maintain the welding current from inductor 15L1. It obtains information on welding data from the control panel. If the circuit board is faulty, it must be replaced. Replacement circuit boards must be configured, see page 33. Version 2 of 20AP1 LED display driver, version 2 of 20AP1 The display window, the display LEDs and LEDs LED1 to LED3 are driven by transistors Q2 and Q10Q25, which are controlled by the processor. The pulse generator generates pulses only when its shaft is turned. Resistors R114 and R116 are pullup resistors.http://jwpowerwashing.com/userfiles/dewalt-nail-gun-d51238-manual.xml

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Push button filters All pushbuttons are connected to 0 V, so that pressing any of them pulls down the corresponding input MMC22 MMC32 to 0 V. This results in a welding current of 3 A for TIG welding and 4 A for MMA welding. The remote control input can be tested by a service function Circuit board version 1, see service function no. If either of the switches operates, the power source is stopped, a fault code is displayed and the temperature indication LED on the control panel lights. The processor also calculates a set value signal for welding current, and supplies this to the current control amplifier. The process regulator control principle Hot start MMA Peak current Adjustable starting current. It is set in per cent of the set current, but does never exceed the peak current. 20AP110 Machine type configuration This circuit board is used for different machines, therefore it must be configured. If the fault persists, replace circuit board 20AP1. External RAM fault Action Restart the machine, and then reset it. If the fault persists replace circuit board 20AP1. The processor stops all normal activities, expecting to be shut down. The service functions have several applications over and above service and fault tracing those that are of importance for service and fault tracing are described here. To access the service functions Press the welding process selection key for more than five seconds. Execute Press to activate the gas valve, the display shows "0". Execute Press to deactivate the gas valve. Execute Press to leave this function. The display must show 98 to 120, Execute which corresponds to 13.0 to 16.0 V. Press for a new reading. Execute Press to leave this function. Execute Press to deactivate the idle control, the display shows "0". Execute Press to activate the idle control. Execute Press to leave this function, the idle control is then off. It can be ordered from ESAB, ordering no. 0459 534 880.http://classicalgardenstatues.com/uplds/dewalt-manual.xml



LHQ 150 LTV 150

Caddy 150, Caddy Tig 150



Service Manual

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The tool includes Soft starting rectifier, cable set, voltage test board, gate pulse load and shunt voltage resistor for the OrigoArc. Soft starting supplies the power module with a low voltage in order to avoid injury to persons or damage to components. Circuit connections and measuring points for soft starting 10. Switch on the machine and set it to MMA mode. 11. Check that the DC voltage across smoothing capacitor 15C1 is 2224 V. 12. Dismantle the housing of the machine. Use a Torx key no. T25 to unscrew and remove five screws from circuit board 15AP2. The screws are marked on the picture below, Bend out the circuit board so that it has no contact with the connections of the diode module. Special equipment To measure the gate pulses, you need a gate pulse load. This is included in softstarting tool SST 1, which is described on page 44. Measurements 2 5 Use a multimeter in diode test position to measure the diodes. Measure with the positive and negative of the multimeter connected as shown in the picture above. Start by cleaning the heat sink, and then apply a very thin, even layer of thermal paste to the contact surfaces of the components. SAFETY WARNING! Read and understand the instruction manual before installing or operating. INSTALLATION The installation must be executed by a professional. Placing Place the power source so that its cooling air inlets and outlets are not obstructed. Read through before you start using the equipment. Connections and control devices 1. Main power supply switch 2. Mains cable 3. If they are connected in reverse, the tungsten electrode will melt. Read through before you start using the equipment. To activate the remote control, press the remote control symbol This is confirmed by the green LED lighting up. When the remote control unit is activated the control panel is deactivated. In the 2 stroke control mode, pressing the trigger switch starts gas preflow if used and strikes the arc 1.

The current rises to the set value as controlled by the slope up function, if in operation. Press button for 5 seconds to store the data in the memory. At the beginning the green LED shines constantly, and then starts flashing when the data has been saved. Read through before you start using the equipment. Connections and control devices 1. Mains switch 2. Connection for gas from gas bottle 3. If they are connected in reverse, the tungsten electrode will melt. Striking the arc with the LiftArc function. Step 1 the electrode is touched on to the workpiece. Step 2 the trigger switch is pressed,

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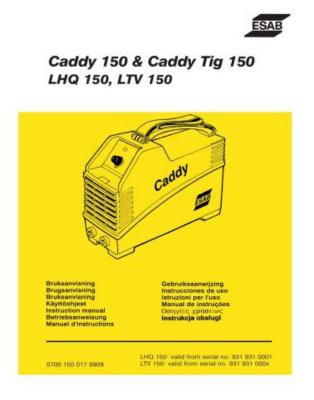


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The micro processor of the board comprises the welding data unit. We are a nonprofit group that run this service to share documents. We need your help to maintenance and improve this website. Then try to access the application via your Internet browser again. Alternatively, empty your cache memory F5. Question Ask ESAB. Thermadyne Company Thermal Arc Inverter Arc Welder Model 250S DC CC Operating Manual. Thermadyne Company Invertec V130S Operating Manual. Elektronika Int. Fachmesse fur Bauelemente und Baugruppen der Elektronik. O EAOUIEI OAappleAII AIEAI O EAOUIEI OAappleAII AIEAI A noaoua anniioaiu aiiinu ieiaiaiey eaaeaeaiieaauo aeiaia To use this website, you must agree to our Privacy Policy, including cookie policy. Discover everything Scribd has to offer, including books and audiobooks from major publishers. Start Free Trial Cancel anytime. Report this Document Download Now save Save Caddy Arc 251i Service Manual For Later 100% 6 100% found this document useful 6 votes 2K views 52 pages Caddy Arc 251i Service Manual Uploaded by rikycien Description maquina de soldar electronica Full description save Save Caddy Arc 251i Service Manual For Later 100% 100% found this document useful, Mark this document as useful 0% 0% found this document not useful, Mark this document as not useful Embed Share Print Download Now Jump to Page You are on page 1 of 52 Search inside document Browse Books Site Directory Site Language English Change Language English Change Language. Coordinate with local Philips Service. Additionally to this ebook, on our website Additionally to this ebook, on our website you may read guides and other artistic eBooks online, either download their as well. Oct 6, 2011 A GLASS AND STAINLESS STEEL ATMOS CLOCK WITH 1000 YEAR. International Guarantee, Instruction Manual, tools and notebook. We congratulate you on the purchase of your Atmos clock. And thank you for your condence. With no battery, electric current or winding, the Atmos clock.

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